# Annual Sustainability Report

## OUR PLAN: MAKE THE WORLD A BETTER PLACE, ONE PINT AT A TIME

### A Letter From Our President

When we founded North Coast Brewing Company in our little town on the Mendocino Coast, we couldn't anticipate the extent to which the craft beer community would change the world. From the beginning we have cared about two things: making great beer and giving back. We consider it a huge privilege that the growth and success of our company has allowed us to provide more and more support for the causes we believe in.

We believe climate change is the biggest challenge facing the world and in turn we are focused on reducing waste and reversing our carbon footprint through our carbon farming initiative, and supporting crucial ocean conservation & education. These integrally connected issues go hand in hand, and have important implications for the health of the planet.

Our hope is to continue being an industry leader in both crafting exceptional beer and setting an example for social and environmental responsibility. We encourage the legions of established and emerging craft brewers to consider how we can all do our part.

As we head into our 30th Anniversary year, we are more proud than ever to be an independent craft brewer, never compromising on the ideals by which we have lived and brewed since

1988. We couldn't have done it without the loyalty and support of our employees, customers, shareholders and community and we are grateful to be on this journey with you. Cheers! Mark E. Rudil

Mark Ruedrich President and Co-Founder

Business as a Force for Good

Goal: Achieve B Corp Re-Certification

We're really proud of our score, up 18 points from our first certification score. B Corp Certification is an ongoing journey, not a destination, and

we are continually looking for ways to improve.

Land, Office, Plant 6 Energy, Water, Materials 8 Emissions, Water, Waste 5 Suppliers & Transportation **WORKERS** 17 Compensation, Benefits 11 & Training **Worker Ownership** 3 4 **Work Environment** Up COMMUNITY 23 points! **Community Practices** 23 **Suppliers & Distributors** 5 6 Local Diversity 4 **Job Creation** 3 Civic Engagement & Giving 7 Up **GOVERNANCE** 16 points! Accountability 4 Transparency **TOTAL** 100

IN 2017

WE COMPLETED

AND ACHIEVED

100.2

**RE-CERTIFICATION** 

**ENVIRONMENT** 

**Environmental Practices** 

**OUR B CORP** 

A SCORE OF

points!

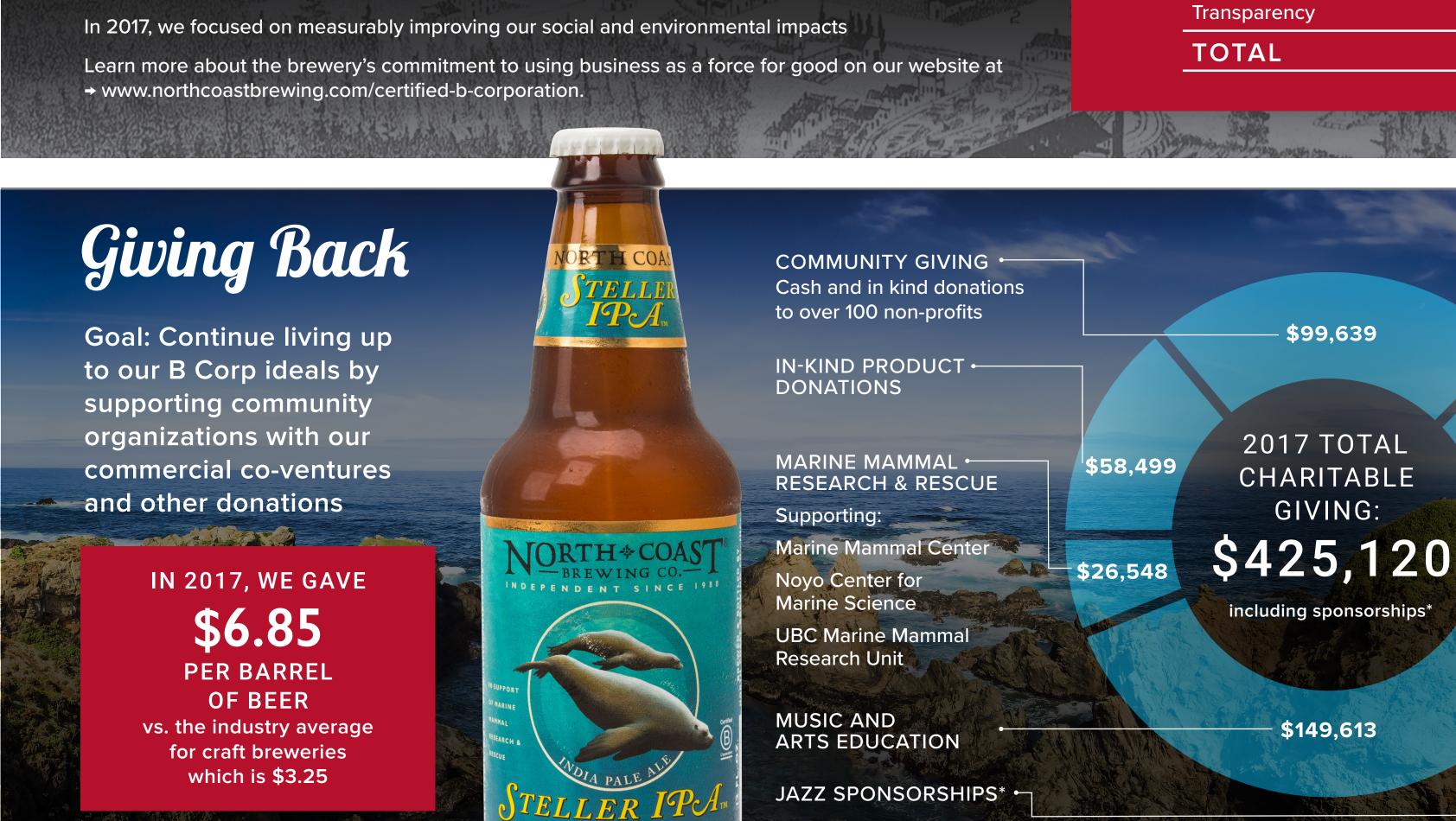
**Certified** 

Score

44

22

\$90,820



### Goal: Continue to grow employee engagement and satisfaction.

Employee Engagement

**EMPLOYEE EMPLOYEE** 

A TOTAL OF 1,510 **VOLUNTEER HOURS** WERE REPORTED FOR 2017, A 38% INCREASE **OVER 2016.** 

\*according to the BA's 2014 Brewery

Operations Benchmarking Survey.

### **SURVEY** In 2017 we conducted our first Employee Satisfaction Survey and our first Manager's

SATISFACTION

Self-Evaluation Survey. We had a good response to both surveys, and identified and engaged in initiatives

for improvement in the areas of internal communications, entry-level wages, and professional development.

### volunteer hours in the past year. We aimed to get 20% participation, and hope to hit that goal in 2018.

**VOLUNTEER** 

**PROGRAM** 

Recipient organizations included non-profits focused on coastal clean-up, historic

17% of employees reported

preservation, youth sports and education, preventing domestic violence, and more.

OUR ROOFTOP SOLAR ARRAY HAS

JUNE 2013, **SAVING CO2 EMISSIONS** 

PRODUCED 497,744 KWH SINCE

**EQUAL TO 41,682 GALLONS** 

Goal: Measure our GHG

& set specific reduction

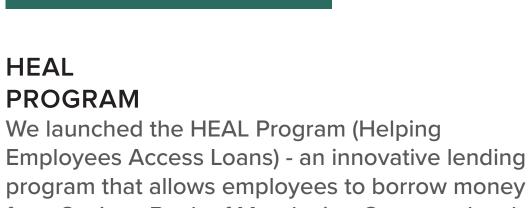
(Greenhouse Gas) emissions

targets in subsequent years.

We selected and implemented Rapport

-- a software system to track and measure

**OF GASOLINE** 



program that allows employees to borrow money from Savings Bank of Mendocino County, a local independent bank. Employees facing an unexpected financial emergency can get an employer referral for an automatically approved loan of up to \$750. The

\*sponsorships or donations where NCBC received benefits

loan is repaid through payroll deduction, building the employee's credit score. When the loan is paid off, the payroll deduction continues (unless the employee opts out) and is rolled into a personal savings account, allowing them to build savings.



Energy use per barrel

of beer packaged

12.64 kWh kWh

to other breweries.

2016 2017

Goal: Understand how NCBC's

environmental metrics compare

12.51

kWh

Benchmarking project, reporting utility and water use data retrospectively back to 2014. Data is reported on an ongoing basis to the BA. In the BA 2016 Sustainability Benchmarking Update (based on 2015 data, the most

In 2017 we began participating in the BA Sustainability

recent report available), NCBC is highlighted as being

in the top 25% of breweries for energy efficiency.

our carbon footprint -- in 2017, measuring our direct GHG footprint for all NCBC facilities. In 2017, we produced 1149.1 metric tons of CO2e company-wide.

NCBC RANKS IN THE **TOP 25%** OF ALL U.S. CRAFT BREWERIES FOR ENERGY EFFICIENCY

source: BA 2016 Sustainability Benchmarking Update

WE BELIEVE THAT SEQUESTERING CARBON IS

THE MOST SIGNIFICANT THING WE CAN DO TO

**HEALTH OF OUR OCEANS AND PLANET.** 

In 2017, we drafted a Carbon Farming Plan to to

ADDRESS CLIMATE CHANGE AND PROTECT THE

determine the potential carbon sequestration impact

partner farm. The plan establishes baseline data and

of our efforts to compost spent grain and hops with our

**WE EARNED TRUE** 

wide operations

99.36%

OF ALL SOLID WASTE

Goal: Reduce waste & promote

conservation through company-

**ZERO WASTE CERTIFICATION IN** SEPTEMBER 2017! THE BREWERY DIVERTED A VERIFIED

We send spent grain and hops to local farms instead of the landfill, diverting waste and contributing to our carbon farming initiative. We developed an incentive program that

AWAY FROM THE LANDFILL

rewards employees for innovative waste reduction ideas. One of our favorites: using giant rubber bands instead of plastic wrap for securing kegs for transport. In 2017 we joined the US EPA

WasteWise program, and are reporting

our annual waste data there.

What is a Carbon

Farming Plan?

### climate change through our carbon farming program.

Goal: Reverse the brewery's

carbon footprint & mitigate

Carbon Farming



Water Conservation

OVER

outlines a system for testing the soil and measuring results. We are encouraged by early data that suggests

significant benefits of composting our brewing byproducts (spent grain, hops and yeast slurry) to our partner farm's soil and farm health. We hope that ongoing studies of this closed-loop initiative will inspire other breweries and manufacturers to creatively explore how to reduce & reverse their

carbon footprint. We are all in this together.

For more information, see our Carbon Farm Plan.

ecosystem approach to farming and provide on-farm ecological benefits, improve agricultural productivity, enhance agroecosystem resilience, and

Carbon Farm Plans support an

mitigate global climate change. This may be the first Carbon Farm Plan in California focused on a vegetable production farm. Partners with: Fortunate Farm LIFT Economy

Mendocino County Resource

Conservation District

 North Coast Resource Conservation District

Carbon Cycle Institute

# Goal: Measure and maximize water efficiency throughout brewery operations.

2.4 MILLION GALLONS OF WATER FROM THE BREWING PROCESS WERE



Non-GMO Project Verification Goal: Obtain Non-GMO Verified status for our 13 core beer brands

CAPTURED AND RE-USED

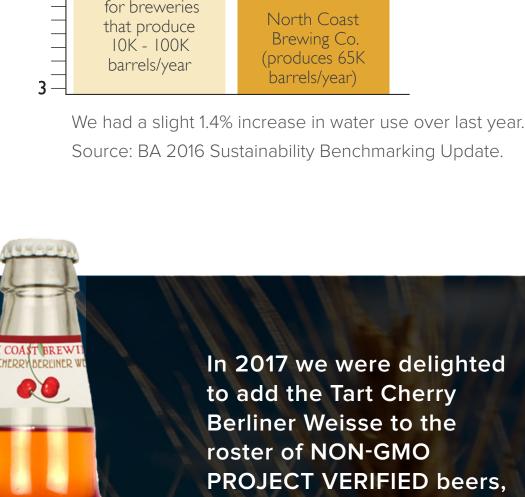
5.3 **GALLONS** 

**GALLONS** 

# GALLONS OF WATER USED

TO MAKE ONE GALLON OF

PACKAGED BEER IN 2017



Industry median

PROJECT VERIFIED beers, and we are currently pursuing verification for all of our seasonal beers.

NON

Project

VERIFIED

nongmoproject.org

## Sustainable Sourcing Goal: Implement an Environmental Purchasing Policy Our policy encourages purchasing from suppliers who meet robust third party certifications for

We believe customers have a right to

Thirteen of our core beer brands received Non-GMO Project

commitment to using pure, honest ingredients. Nothing less.

Verification in March 2017, a symbol of our longstanding

know what's in their beer.

or minority owned business whenever possible.

26.47% of our total

ORTH \* COAST

expenditure was for organic

cotton beer gear, produced

Clothing out of Sebastopol.

within CA at Farm Fresh

IN OUR RETAIL STORE,

**MADE IN** 

Sustainability is always in season

environmental and social responsibility and preference for purchasing from local, independent and women

92.76% OF OUR MERCHANDISE EXPENDITURES WERE

WITH USA VENDORS FOR MADE-IN-THE-USA PRODUCTS,

EMPHASIZING LOCAL AND SUSTAINABLY PRODUCED GOODS.



NORTH \* COAST

82% of our brew-house raw

materials are shipped in bulk,

thereby reducing packaging.

Farm-to-Taproom Purchasing of Fortunate Farm produce increased by 58% in 2017. This year our taproom produce purchases from Fortunate Farm during the summer season made up 8.5% of all produce purchases. We hope to increase that to 20%.

PRODUCT OF THE USA

41% OF THE TAPROOM'S **EXPENDITURES WERE** FOR SUSTAINABLY

SOURCED GOODS

- defined as local, organic/non-GMO,

STPP-free, biodegradable, and/or 3rd party certified (B Corp, Fair Trade, etc.).

NORTH \* COAST

BERLINER WEISSE



